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MARBON STONE DESIGN HOME ABOUT US GALLERIES CATALOGS CONTACT US TERMS-CONDITIONS

# **About Us**

### **Marbon Stone Designs Cast Stone Products**

Marbon Stone Designs is a well established full service cast stone company located in Palm Beach County, Florida. We are one of the most active and successful cast stone distributors in all of Florida and we have been creating and installing quality cast stone as well as natural stone throughout Palm Beach, and surrounding counties for more than a decade.

Marbon Stone Designs is a distributor of a wide variety of products including fireplaces, columns, balustrade systems, wall and pier cap, spa & pool copings, deck pavers, stair treads, as well as brackets/corbels, moldings, ornaments and custom architectural components. The meticulous work of our experienced installers consistently exceeds customer expectation.



## The Marbon Stone Designs Executive Team

#### Paul Vassalotti

Mr. Vassalotti is a professional mason with over 50 years experience working alongside his father and brothers, a true italian family tradition. He owned and operated his own successful masonry company for more than 45 years and possesses an invaluable understanding of what it takes to fully complete projects.

#### **Brad Vassalotti**

Brad has been working in the cast stone industry since 2004. A graduate of FAU, he comes from a large family of masons as far back as his great-great grandfather. In 2007 he established Marbon Stone Designs. He is a proficent auto cad designer and also assists clients in architectural designs. Some of Brad's completed projects can be seen at Disney Springs, Universal Studios and Seaworld. He has worked on the Marriot Hotel in Naples, Florida, numerous mansions in Palm Beach, with values of up to fourteen million dollars as well as historical renovations including The Society of the Four Arts of Palm Beach.

Paul and Brad Vassalotti have helped design many projects for contractors, architects, designers and homeowners. Their knowledge and understanding of cast stone designing, manufacturing and installation has made Marbon Stone Designs a leader in the cast stone industry.

Contact Paul or Brad Vassalotti at: Marbon Stone Design, Inc. 8259 North Military Trail #F Palm Beach Gardens, Florida 33410 561-727-8377

Contact Us

(Edit)

# MARBON INCORPORATED

## **CAST STONE PRODUCTS**

## **INTRODUCTION**

Cast stone provides flexibility in form, contour and texture of classic and contemporary architectural design features. These features include, but are not limited to:

**Columns and Pilasters Mouldings Balustrade Systems Wall Caps** Piers and Pier Caps **Stair Tread and Risers Pool & Spa Copings Window Sills Flatwork Pavers Vertical Wall Veneer Ouoins** Medallions **Finial Treatments Fireplaces Ornaments Decorative Frieze Panels** 

Many of the Cast stone products can be manufactured in straight and radius form, as well as various colors and textures.

The purpose of this catalog is to introduce our standard line of classic and contemporary cast stone products in order to assist you to achieve your architectural design requirements.

# MARBON, INCORPORATED

### **CAST STONE PRODUCTS**

#### **COLORS AND TEXTURES**

#### **KEYSTONE -**

Marbon Cast Stone replicates the natural "porous" coral limestone that has been quarried historically in the South Florida Region. The standard quarry texture is available in a wide range of fifteen standard colors.\* This random pattern texturing may easily be varied from light, to our standard, or to heavy by request, at no additional charge.

#### **UNTEXTURED -**

This non-textured finish is available in the same standard colors as "KEYSTONE"

- Color Sample Boxes are available upon request.
- Some products are not currently available in all of these textures and finishes. Please consult your Marbon Inc. representative.

#### **STANDARD CAST STONE**

#### 1. RAW MATERIALS:

- a. White Portland Cement-ASTM C150-TYPE I
- b. Silica Aggregate-ASTM C897-88
- c. Limestone Aggregate-ASTM C903
- d. Limestone Aggregate-ASTM C897-89
- e. Oxide Pigment (sufficient to achieve desired coloration).
- f. Potable Water (sufficient to achieve proper adhesion of ingredients and workable consistency).

#### 2. BATCHING:

Mechanical agitation consistent with standard industry practices and procedures.

#### 3. PLACEMENT:

Manual

#### 4. SHIPMENT:

- a. Palletized
- b. Banded
- c. Poly-Wrapped

## 5. ADDITIONAL DATA:

Copies of D.O.T./ASTM testing requirements and /or certifications available upon request.

#### PRODUCT DATA

- The product data sheet denotes the basic raw materials in cast stone products manufactured by Marbon, Inc.
- Although decorative, the same high quality raw materials required for structural components are utilized
- Admixes often are included, consistent with standard industry practices and procedures.
- As standard practice with many of our products, fiber reinforcement is added when required or specified.

#### G.F.R.C.

*GLASS FIBER RE-INFORCED CONCRETE* is a "light-weight" manufacturing process that Marbon, Inc., utilizes in many products. Although it includes a "proprietary formulation", the raw materials are also of the same high quality.

## **Contract Agreement: Terms and Conditions of Sale**

<u>Quotation:</u> All quantities, sizes, textures, colors and designs must be verified, approved and accepted by the owner/contractor; no other areas or materials will be included. This must be done in writing. No verbal orders will be accepted. If Marbon Inc. standard profiles are not used these items must be noted and shop drawings provided.

**<u>Deposit</u>**: Each account is required to pay a *non-refundable* deposit prior to manufacturing.

<u>Manufacturing</u>: Materials will take approximately 4-6 weeks to manufacture from stock molds. Fabrication of radius or custom molds will take longer. The manufacturing of materials will not proceed until the following are received: signed quotation, signed Terms and Conditions, deposit check, copy of Notice of Commencement and field verified templates.

<u>Measurements</u>: It is the responsibility of the owner's/contractor's project manager to inform Marbon, Inc. when field measurements may be taken-i.e.:windows and doors installed, corner bead for stucco, grade established, steps/arches formed, poured and stripped, etc. This must be done in order to fabricate special size molds or radius molds for the specified product. <u>Additional Material</u>: A signed quotation/purchase order for additional materials is required prior to any additional materials being manufactured. Such extras shall be treated as a new project with standard scheduling procedures.

<u>Design Changes</u>: If project conditions require altering materials for non-standard installation procedures or custom design, the owner/contractor must sign a work directive form instructing Marbon Inc. on how they intend for us to proceed. If additional cost or shop drawings are required for the work directive, a signed quotation/purchase order will be required from the owner/contractor prior to the work being preformed. After material is altered, if the owner/contractor does not accept the final design concept, then the owner/contractor will be responsible for any additional cost to manufacture additional materials, shop drawings, and design changes.

<u>Debris</u>: All work is custom ordered, therefore we are regrettably unable to credit your account or accept returned materials, we do not restock material. Extra materials made for each project due to breakage, waste, and standard mold sizes will also not be credited. Cast stone debris to be removed by others.

<u>Installation</u>: All surfaces must be acceptable to Marbon Inc. before installation. The material is attached using thin set and tap cons, therefore, the backing <u>must</u> be within ½" tolerance. Any surface needing rework must be done at no expense to Marbon Inc. Protection of landscape, floors, walls, etc. to be done by others; Marbon Inc. will in no way be responsible for the damage of such items. In areas where columns & cast stone abuts wood or drywall surfaces, or those over an unstable surface, the joints may crack. Marbon Inc. will not be responsible for re-grout in these areas. Surfaces for installation of flatwork shall be within a ½" tolerance and slopped for drainage.

<u>Lost or stolen</u>: Materials that are lost or stolen or those items damaged by others at project site which need to be replaced will be billed for material and delivery charges to your account.

<u>Deliveries</u>: Deliveries will be designated for each order. If you request additional deliveries, you will be charged accordingly. The owner/contractor is to supply access for cast stone deliveries where materials are to be installed. Marbon Inc. will in no way be responsible for any damage to curbs, walks, driveways, streets or other areas.

Warranty: The warranty period is one (1) year from the substantial completion by Marbon Inc.

<u>Stains:</u> Staining caused by naturally occurring chemical impurities in the raw material, rust, landscaping, or from water runoff are not the responsibility of Marbon Inc., and are to be removed by others.

**Sealant:** Sealing of cast stone is an after market procedure and is not included in this agreement, if owner/contractor desires sealing we recommend that a qualified professional be obtained.

**Back Charges**: No back charges will be charged to Marbon Inc. without a certified letter detailing the reason for such charges. It is agreed that if Marbon Inc. feels that the back charge is legitimate then the owner/contractor must give Marbon Inc. (3) three working days to correct such condition to avoid such back charges.

<u>Cancellations</u>: If the project is cancelled for any reason, the owner/contractor is responsible for any or all cost for materials and/or labor completed.

**Payment**: All sales are due and payable within 30 days of the date of invoice. Owner/contractor agrees to pay interest at 1 1/2 % per month on past due amounts. If it becomes necessary to enforce payment (even if settlement is subsequently made before any court action becomes final) the owner/contractor also agrees to pay reasonable attorney fees (including attorney fees for appeal) and court costs.

Attorney's Fees: In the event Marbon Inc. initiates or defends litigation between Marbon Inc. and owner/contractor to enforce or defend its rights herein, the owner/contractor agrees to pay all costs in connection with such litigation as well as the reasonable attorney's fees of Marbon Inc.

**Resolution of Disputes**: Both parties must agree that the venue for any disputes arising out of this contract shall be Palm Beach County, Florida. If any conflicts exist in the Agreement between terms that are printed and those that are typed or written, the typed or written language shall govern. This Agreement shall be binding and their successors and assigns. The representation, warranties and indemnifications contained herein shall survive the termination of this Agreement.

Owner/contractor warrants there are no errors, omissions, or ambiguities in the quotation/terms and conditions other than any it has already brought to the attention of Marbon Inc. in writing and acknowledges any such items it has brought to the attention of Marbon Inc. were resolved to its satisfaction in these quotations/terms and conditions.

		•		
Marbon Inc. Representative	Date:		Owner/Contractor	Date :

## TRADE REFERENCES: CONTRACTORS

Anderson Moore Const. Corp. 1568 Watertower Road Lake Park, FL 33403 561-753-7400

Arvida PO Box 100 7900 Glades Road Boca Raton, FL 33429 561-473-1100

Browning & Becker 3460 Fairlane Farms Road, #6 Wellington, FL 33414 561-790-3224

Butler Construction 4807 Georgia Avenue West Palm Beach, FL 33405 561-832-9700

Catalfumo Construction Ltd. 4300 Catalfumo Way Palm Beach Gardens, FL 33410 561-624-9697

Centex Homes 8198 Jog Road, Suite 200 Boynton Beach, FL 33437 561-536-1042

C.W. Hayes Construction Co. PO Box 621294 Oviedo, FL 32762 407-366-1564

First Florida Development 200 NE Dixie Highway Stuart, FL 34994 772-692-1387

Hawkins Construction PO Box 1636 Tarpon Springs, FL 34688 727-938-9719

Holt-Lee Construction 216 South Military Trail Deerfield, FL 33442 954-725-4881

Kaufman Lynn Const. Co. 622 Banyan Trail, Suite 300 Boca Raton, FL 33431 561-361-6700

Leighton McGinn 1983 PGA Blvd., Suite 104 Palm Beach Gardens, FL 33408 561-863-4455 O'Connor & Taylor 8380 Resource Drive, #1 West Palm Beach, FL 33404 561-863-7349

Overland Construction PO Box 767 West Palm Beach, FL 33402 561-683-3210

Proctor Construction Co. 1401 Highway A1A, #301 Vero Beach, FL 32963 772-234-8164

Republic Construction & Dev. 2100 Corporate Drive Boynton Beach, FL 33426 561-572-3000

Proctor Construction Co. 1401 Highway A1A, #301 Vero Beach, FL 32963 772-234-8164

Republic Construction & Dev. 2100 Corporate Drive Boynton Beach, FL 33426 561-572-3000

Scott Thomas Construction 201 Packets Court Williamsburg, VA 23185 757-564-3455

Serraes Construction 1300 53<sup>rd</sup> Street West Palm Beach, FL 33407 561-848-6607

Shakman Construction 2595 NW Boca Raton Blvd. Boca Raton, FL 33431 561-750-8288

Sisca Construction 1280 N. Congress Ave., Ste 101 West Palm Beach, FL 33409 561-686-5459

The Weitz Company 1720 Centrepark Drive East West Palm Beach, FL 33401 561-686-5511

W. G. Yates & Sons PO Box 456 Philadelphia, MS 39350 228-386-4324

## TRADE REFERENCES: BUILDERS

Arthur Rutenburg Homes AR Martin Homes, LLC 2300 SE Monterey Rd, Ste 101 Stuart, FL 34996 772-288-5021

BHD 631 U.S. Highway 1, Suite 100 North Palm Beach, FL 33408 561-840-4747

Casto Homes, Inc. 13842 US Highway 1 Jupiter, FL 33408 561-626-3444

Frankel Estate Homes 1200 Clint Moore Road Boca Raton, FL 33487 561-994-6443

G. Mustapick Companies, Inc. 14041 US Highway 1, Suite A Juno Beach, FL 33408 561-626-2600

Jacoviello Custom Homes, Inc. 351 South US Hwy. 1, Ste. 105 Jupiter, FL 33471 561-746-5546

Kenco Communities 1000 Clint Moore Road, Ste 110 Boca Raton, FL 33487 561-997-5760

Hobgood Construction 2189 Radnor Ct. North Palm Beach, FL 33408 561-691-9686

Linehan Builders Inc. 4723 125<sup>th</sup> Ave. South Wellington, FL 33467 561-792-3999

Miller Custom Builder, Inc. 6775 Newport Lake Circle Boca Raton, FL 33496 561-988-1075 National Custom Homes, Inc. 1181 S. Rogers Circle, #31 Boca Raton, FL33487 561-988-1267

Paone Builders, Inc. 2151 S. Highway A1A, #425 Jupiter, FL 33477 561-575-0664

Prometheus Group, Inc. 2901 Clint Moore Road, #412 Boca Raton, FL 33496 561-477-1616

Rob Francis, Inc. 5551 Center Street Jupiter, FL 33458 561-575-4811

Robelen & Assoc., Inc. 3518 Pinehaven Circle Boca Raton, FL 33431 561-482-9999

Sabatello Const. of FL, Inc. 5610 PGA Blvd., #114 Palm Beach Gardens, FL 33418 561-626-7600

Spear Valencia Corp. 3721 SW 47<sup>th</sup> Ave., Suite 307 Fort Lauderdale, FL 33314 954-581-9000

Turtle Beach Const. Co., Inc. 103 S. US Highway 1, Ste A-5 Jupiter, FL 33477 561-741-1307

Vintage Properties 4205 W. Atlantic Ave., Ste 201 Delray Beach, FL 33445 561-496-7899

The Cury Group 324 Royal Palm Way, #204 Palm Beach, FL 33480 561-832-1600

# Marbon, Incorporated

# Trade References DESIGNERS

The Decorators Unlimited 4700 Riverside Drive, Suite 100 Palm Beach Gardens, FL 33410 561-625-3000

The Decorators Unlimited 160 SW 12<sup>th</sup> Avenue, #107 Deerfield Beach, FL 33442 954-596-2613

Howards Interiors 3100 SE Federal Highway Stuart, FL 34994 772-286-0221

Cheryl Glass Associates 1400 Longlea Terrace Wellington, FL 33414 561-784-9990

Debra Juliano Interior Design One South Ocean Blvd.,Suite 207B Boca Raton, FL 33432 561-368-6367

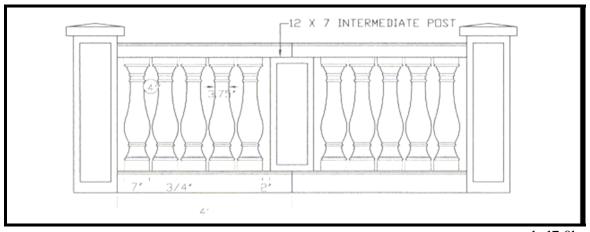
Rogers Design Group 7108 Fairway Drive Palm Beach Gardens, FL 33410 561-799-2545

> Wadsworth House 110 Boca Raton Road Boca Raton, FL 33432 561-210-8109

CAST STONE PRODUCTS

BALUSTERS COMPONENT DETAILS

SECTION 7



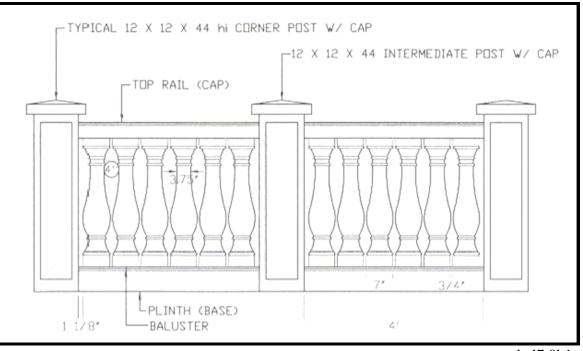
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CAST STONE PRODUCTS

BALUSTERS COMPONENT DETAILS

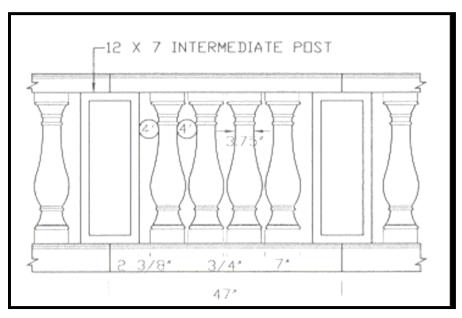
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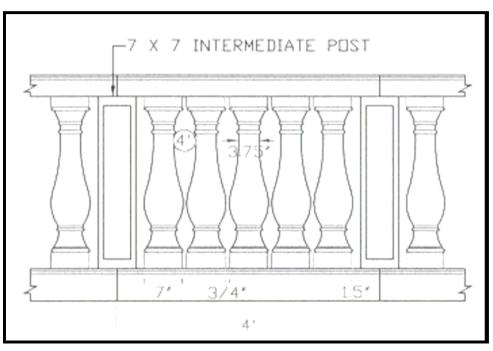
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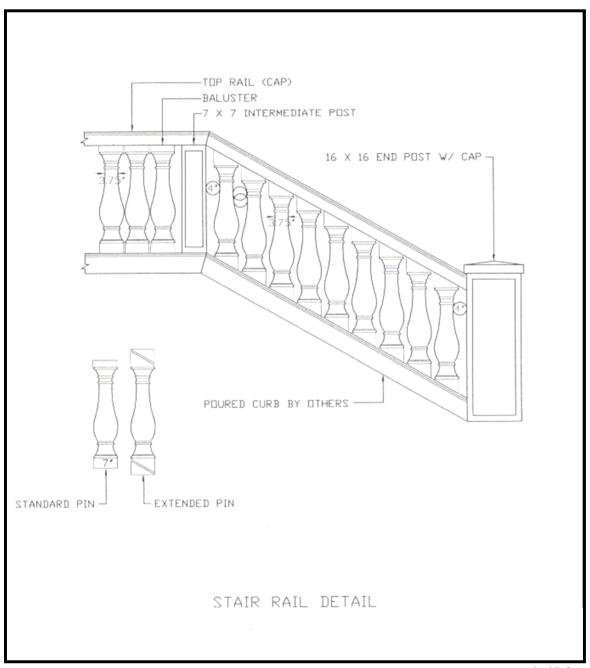
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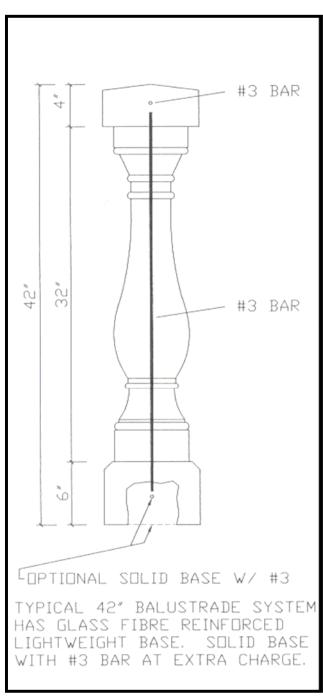
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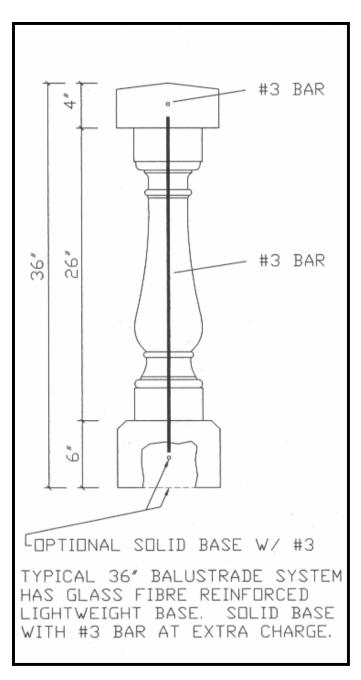
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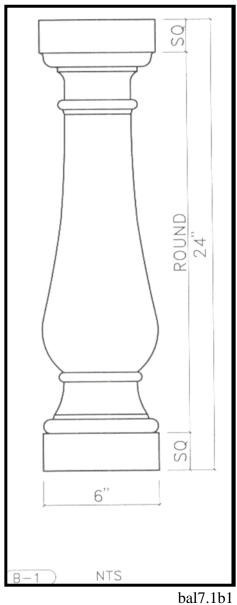
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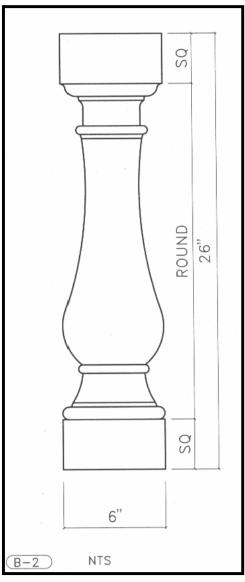


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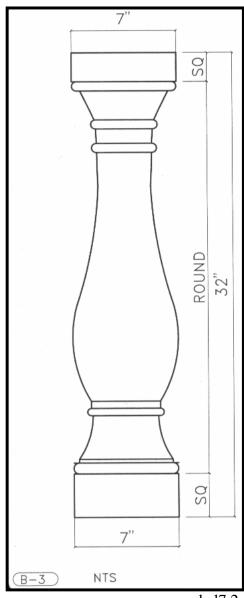


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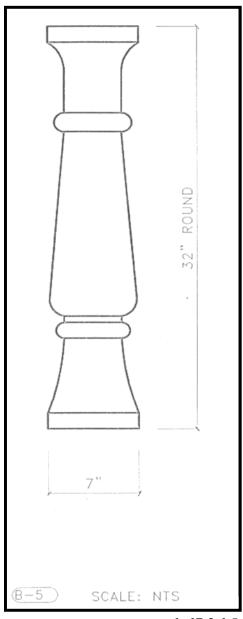


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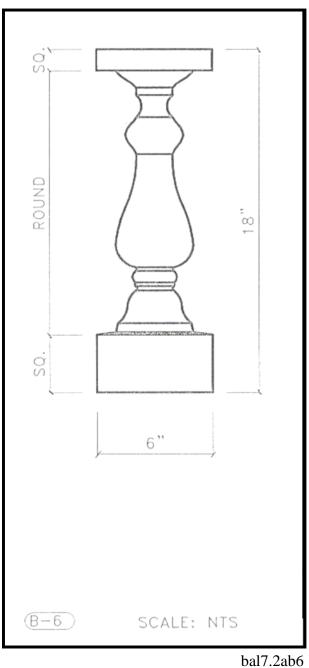
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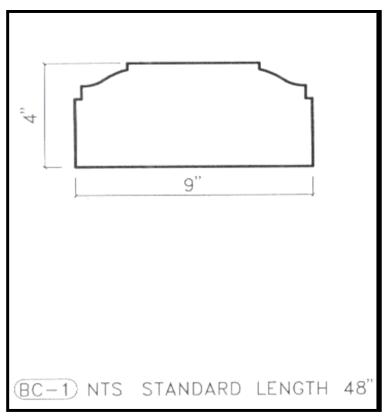
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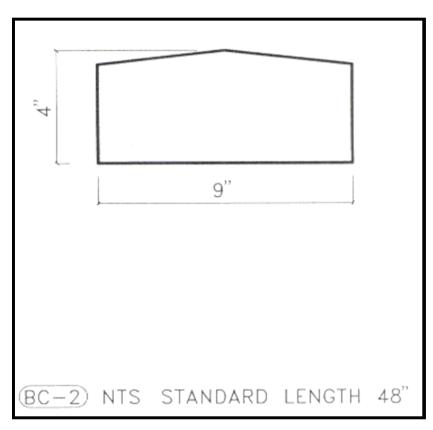




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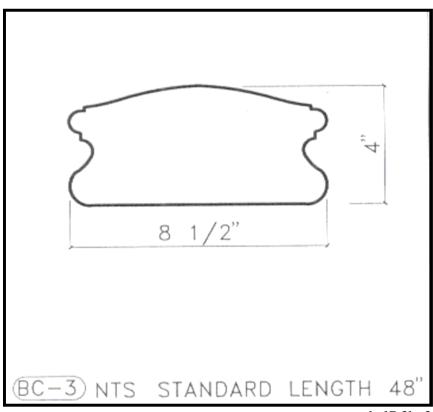
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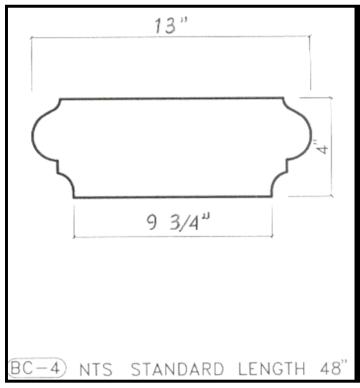
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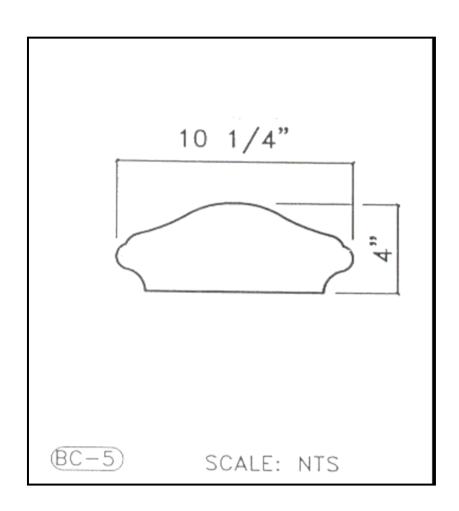
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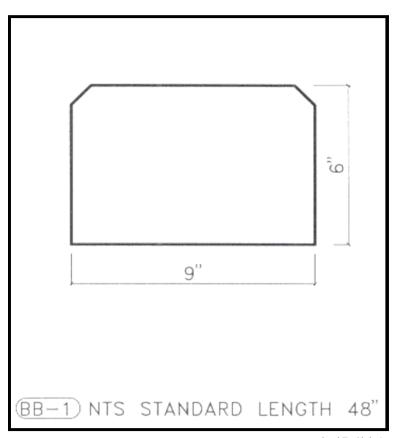


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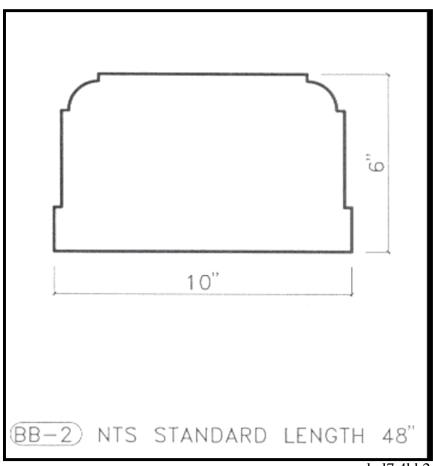
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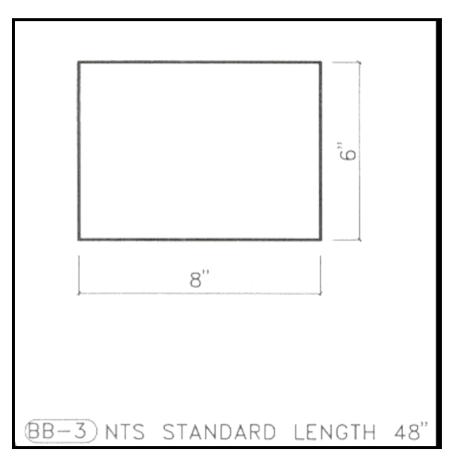
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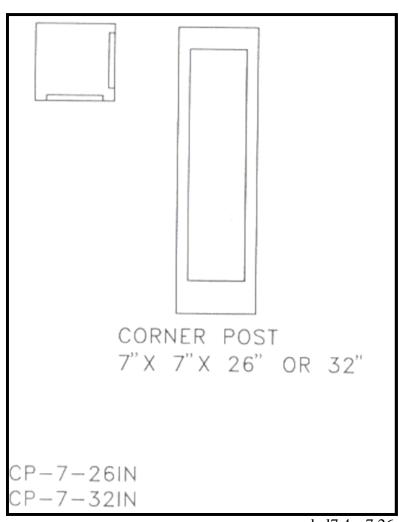
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BALUSTERS STANDARD DESIGN FORMS



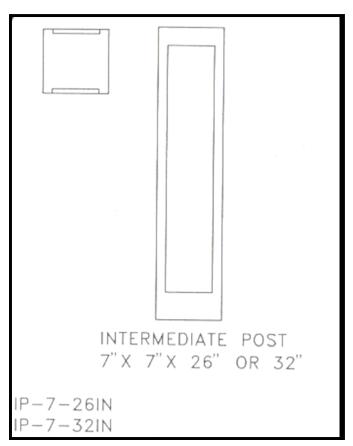
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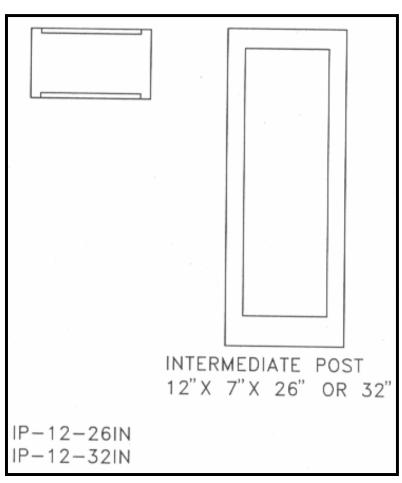
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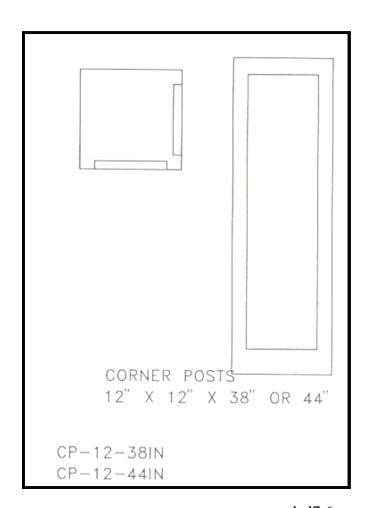


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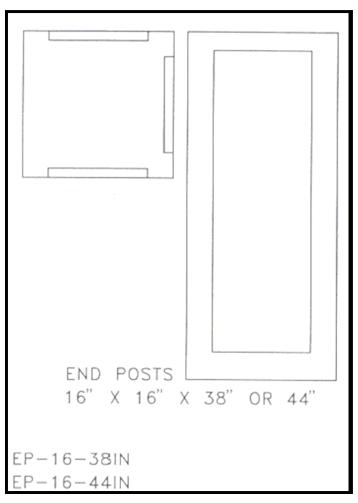
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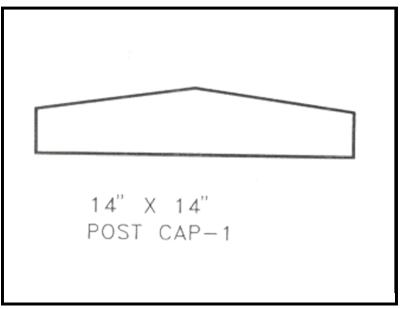
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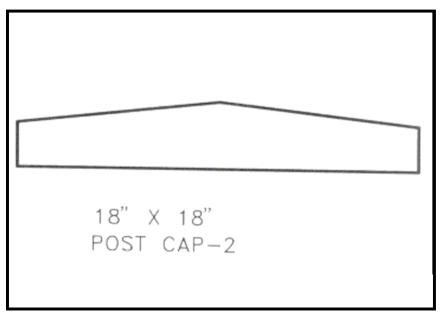
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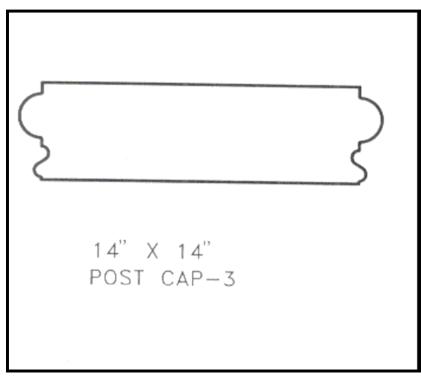
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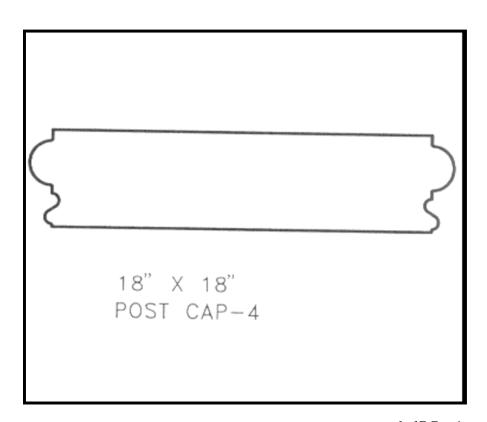
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